

# Grimes Automotive

215 Tidwell Dr.  
Alpharetta, GA 30004

# Invoice

Date	Invoice #
7/17/2013	4672

Phone #	770-475-5272
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Bill To
Steve Brady

Ship To
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P.O. Number	Terms	Rep	Ship	Via	F.O.B.	Project
			7/17/2013			

Quantity	Item Code	Description	Price Each	Amount
1	8482	Ford V-8 Distributor Cap	29.95	29.95T
1	84211	Adjustable Race Rotor	31.97	31.97T
1	73630	Ford 302 Race Wire Set 8.65mm FIT Blue	155.97	155.97T
1	CZ-CQD4>66200S	PRO H-RODS: 6.200XQD4-3/8 CARR	2,143.75	2,143.75T
1	GRMS SBF 358RC	GRIMES CUSTOM CAM SBF 358 ROLLER	397.00	397.00T
8	CB-1663HK	ROD BEARINGS COATED	23.00	184.00T
1	319736	Custom Forged Racing Pistons w/ Rings, Pins and Locks	2,070.51	2,070.51T
8	XSE-2779-0282690	Exhaust Valve	128.05	1,024.40T
8	XSI-2779-0285377	INTAKE VALVE	122.1875	977.50T
16	XRE530-LTW	Valve Spring Retainer	26.00	416.00T
8	XLO794-C	VALVE LOCK	14.11	112.88T
8	XLO689	VALVE LOCK	14.11	112.88T
16	PSICT1542ML	VALVE SPRING	40.63	650.08T
1	STS-SM85339	FORD 351 Rear Crank Seal	58.19	58.19T
1	CLE-MS590HXX	MAIN BEARINGS COATED	173.58	173.58T
1	UJW09V-MG	MAGNUM FORD CRANKSHAFT 3.400 302 1.888	2,140.00	2,140.00T
1	MSD-3340	PLUG RETAINERS	27.99	27.99T
1	1682	VALVE COVER GASKETS	97.50	97.50T
1	MAN-24047-8	VALVE STEM SEALS 5/16 VITON	12.97	12.97T
1	SHIPPING		10.95	10.95
1	3972-RH	Roller Lifters Red Zone	1,720.00	1,720.00T
8	AR3933	Autolight race plugs	5.48	43.84T
1	M60968	HI FLOW MECHANICAL FUEL PUMP	159.99	159.99T
1	CVD11232	GILMER GEAR 32T - OIL PUMP	89.38	89.38T
1	CVD15216	GILMER GEAR 16T TWIN-PIN	56.88	56.88T
3	CVD43051	TWIN-PIN SHIM 0.015	2.41	7.23T
1	CVD43175	TWIN-PIN SPACER0.750"	27.95	27.95T
1	5M85742	REAR MAIN SEAL	53.00	53.00T
2	1046	HEAD GASKET	105.00	210.00T
1	1253-2	INTAKE GASKET	41.00	41.00T
1	200-7615	Al Valve Cover Stud Kit	53.99	53.99T
1	9-130	TIMING CHAIN SET	59.95	59.95T
1	TCS45450	Timing Cover/Water Pump Gasket Set	23.99	23.99T
1	6579	Fuel Pump Gasket	3.99	3.99T
1	SHIPPING		45.41	45.41
1	116-15	HOLLEY RACE FLOAT SECONDARY	31.00	31.00T
1	116-13	HOLLEY RACE FLOAT PRIMARY	27.95	27.95T
2	720-8MM-20MM	OIL PUMP DRIVE BELT 720X20MM 8MMTP	22.50	45.00T

**Total**

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Quantity	Item Code	Description	Price Each	Amount
1	3-203	DEMON CARB REBUILD KIT	56.00	56.00T
1	5M85338	FRONT CRANK SEAL	53.00	53.00T
1	FC-65174	CRANK PILOT BEARING	15.99	15.99T
1	650201	Fluiddamper SBF ford	405.95	405.95T
2	General Labor	Weld and Machine Intake Manifold	90.00	180.00
3.75	General Labor	BUILD DEMON CARB	90.00	337.50
1	Disassemble engine for inspecti	Disassemble engine for inspection	150.00	150.00
1	Remove core and galley plugs	Remove Core and Galley Plugs	85.00	85.00T
1	Vat Clean Parts	Vat Clean Parts	65.00	65.00
8	Remove pistons	Remove pistons from rods	8.00	64.00T
8	Rebuild Rods	Rebuild rods	18.25	146.00
1	Line Hone and Set Main Clrnce	Line hone main and set bearing clearance	215.00	215.00
8	Set Rod Bearing Clearances	Set Rod Bearing Clearance	10.84	86.72
8	Install Pistons on Rods	Install Pistons on Rods	9.00	72.00
1	Balance Rotating Assembly V-8	Balance Rotating Assembly V-8 Plus Mallory Cost	360.00	360.00
1	Square Deck w/ BHJ True Deck	Square Deck Block V-8w/ BHJ True Deck	165.00	165.00
1	Hone V-8 w/ Tq Plates	Hone V-8 with Torque Plates	160.00	160.00
1	Assemble Complete Engine	Assemble Complete Engine	1,750.00	1,750.00
1	Shop Supplies GAM3	SHOP SUPPLIES	75.00	75.00T
1	Dyno	Dyno Breakin, test and tune engine	795.00	795.00
10	Fuel Race, Standard	Leaded Race Fuel	11.00	110.00T
20	Fuel Race, Unleaded 109 Oct	Unleaded Race Fuel 109 Octane	14.50	290.00T
14	VR-1 10W-30	Valvoline VR1 10W-30 Oil	6.25	87.50T
14	VR-1 20W-50	Engine Oil, VR-1 20W-50	6.25	87.50T
8	3933	Autolight plugs	3.50	28.00T
3	200051	Carb Base Gasket	5.97	17.91T
		Out-of-state sale, exempt from sales tax	0.00%	0.00

**Total** \$19,386.69